

SECTION 07 6200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Manufactured through-wall flashing with snaplock receiver.
- 2. Manufactured reglets with counterflashing.
- 3. Formed roof-drainage sheet metal fabrications.

B. Related Requirements:

- 1. **[Section 061000 "Rough Carpentry"] [Section 061053 "Miscellaneous Rough Carpentry"]** for wood nailers, curbs, and blocking.
- 2. Section 077200 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.
- 3. Section 079500 "Expansion Control" for manufactured sheet metal expansion-joint covers.

1.3 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

B. LEED Submittals:

- 1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.

2. Materials and Resources - Building Life-cycle Impact Reduction. For each product submit the following:
 - a. If available, provide an ISO 14044 compliant Life Cycle Assessment.
 - b. Alternative, submit product-specific Environmental Product Declarations. (EPDs).
 - c. Alternative, submit an Industry-Wide EPD.

3. Materials and Resources - Product Disclosure and Optimization - Environmental Product Declarations. Option 1. Environmental Product Declarations. For each product submit the following:
 - a. If available, provide a product-specific Type II EPD.
 - b. Alternative, submit an industry-wide (generic) EPD.
 - c. Alternative, submit product specific declaration.

4. Materials and resources - Product Disclosure and Optimization - Environmental Product Declarations. Option 2. Multi-attribute Optimization.
 - a. For each product with Type III EPDs, submit the following:
 - 1) Product-specific Type III EPD - Third-party certified.
 - 2) A letter that indicates for each product the environmental impacts are below industry averages.
 - b. For products meeting the above criteria, submit a letter stating the dollar value of all products that are extracted, manufactured, and purchased (including distribution) within a 100 mile radius of the project site.

5. Materials and Resources - Product Disclosure and Optimization - Sourcing of Raw Materials. Option 1. Raw Material Source and Extraction Reporting. If available, for each product submit the following:
 - a. If available, provide a third-party verified corporate sustainability report (CSR).
 - b. Alternative, provide a publically available self-declared report.

6. Materials and Resources - Product Disclosure and Optimization - Sourcing of Raw Materials. Option 2. Leadership Extraction Practices.
 - a. Chain-of-Custody Certificates: For certified wood products. Include statement of costs.
 - b. For each product submit the one of the following:
 - c. For products meeting the above criteria, submit a letter stating the dollar value of all products that are extracted, manufactured, and purchased (including distribution) with a 100 mile radius of the project site.

7. Materials and Resources - Product Disclosure and Optimization - Material Ingredients. Option 1. Material Ingredients Reporting. If available, for each product submit the following:
 - a. A chemical inventory of the product to at least 0.1% (1000 ppm) using one of the following criteria:
 - 1) A publicly available inventory of all ingredients identified by name and Chemical Abstract Service Registration Number (CASRN).

- 2) Health Product Declaration.
 - 3) Cradle to Cradle v3 Bronze level certification documentation.
8. Materials and Resources - Product Disclosure and Optimization - Material Ingredients. Option 2 Material Ingredients Optimization. If available, for each product submit the following:
- a. GreenScreen v1.2 Benchmark with chemical inventory of chemical ingredients to 100 ppm.
 - b. For products meeting the above criteria, submit a letter stating the dollar value of all products that are extracted, manufactured, and purchased (including distribution) within a 100 mile radius of the project site.
9. Materials and Resources - Product Disclosure and Optimization - Material Ingredients. Option 3 Product Manufacture Supply Chain Optimization.
- a. If available, for each product submit the following:
 - 1) An inventory by weight of each constituent material of the product and a letter from each supplier.
 - b. For products meeting the above criteria, submit a letter stating the dollar value of all products that are extracted, manufactured, and purchased (including distribution) within a 100 mile radius of the project site.
10. Construction and Demolition Waste Management. For all products submit:
- a. A letter stating the total weight and value of waste diverted from landfills. Provide details of how the waste was recovered, reused or recycled.
- C. Shop Drawings: For sheet metal flashing and trim.
1. Include plans, elevations, sections, and attachment details.
 2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
 3. Include identification of material, thickness, weight, and finish for each item and location in Project.
 4. Include details for forming, including profiles, shapes, seams, and dimensions.
 5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
 6. Include details of termination points and assemblies.
 7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
 8. Include details of roof-penetration flashing.
 9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
 10. Include details of typical and non-typical conditions and special conditions.
 11. Include details of connections to adjoining work.
 12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches (1:5).
- D. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.
- E. Samples for Verification: For each type of exposed finish.

1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches (300 mm) long and in required profile. Include fasteners and other exposed accessories.
3. Unit-Type Accessories and Miscellaneous Materials: Full-size Sample.
4. Anodized Aluminum Samples: 3 inch by 4 inch samples to show full range to be expected for each color required.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.
- B. Product Certificates: For each type of coping and roof edge flashing that is SPRI ES-1 tested and FM Approvals approved.
- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Provide sheet metal flashing and trim conforming with the following:
 1. Recommended practices contained in Sheet Metal and Air Conditions Contractors National Association, Inc., (SMACNA). the Aluminum Association and Architectural Sheet Metal Manual, Aluminum Construction Manual. Specifications for Aluminum Sheet Metal Work in Building Construction, current editions.
 2. Specified requirements of the manufacturer of the metal.
 3. Provide welding complying with American Welding Society Structural Welding Code for Steel, AWS D1.1.
- C. Fabricator Qualifications: Engage an experienced Installer who has completed sheet metal flashing and trim work similar in material, design, and extent to that indicated for this project with a record of successful in-service performance as evidenced but not less than five (5) consecutive years experience in sheet metal fabrication and installation. Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
 1. For copings and roof edge flashings that are SPRI ES-1 tested and FM Approvals approved, shop shall be listed as able to fabricate required details as tested and approved.

- D. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
1. Build mockup of typical roof [edge] [eave], including [built-in gutter] [fascia] [fascia trim] [apron flashing], approximately <Insert dimension> long, including supporting construction cleats, seams, attachments, underlayment, and accessories.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

1.9 PROJECT CONDITIONS

- A. Coordinate work of this Section with interfacing and adjoining work for proper sequencing of each installation. Ensure best possible weather resistance, durability of Work, and protection of materials and finishes.

1.10 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, blister, or failure of paint to adhere to bare metal.
 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.

- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- D. FM Approvals Listing: Manufacture and install [**copings**] [**roof edge flashings**] that are listed in FM Approvals' "RoofNav" and approved for windstorm classification, Class 1-90. Identify materials with name of fabricator and design approved by FM Approvals.
- E. SPRI Wind Design Standard: Manufacture and install [**copings**] [**roof edge flashings**] tested according to SPRI ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: <Insert design pressure>.
- F. Recycled Content of Copper-Sheet Flashing and Trim: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 40 percent.
- G. Recycled Content of Steel-Sheet Flashing and Trim: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- H. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Copper Sheet: ASTM B 370, cold-rolled copper sheet, H00 or H01 temper.
 - 1. Nonpatinated Exposed Finish: Mill.
 - 2. Nonpatinated, Exposed, Lacquered Finish: Finish designations for copper alloys comply with system defined in NAAMM's "Metal Finishes Manual for Architectural and Metal Products."
 - a. Brushed Satin (Lacquered): M32-06x (Mechanical Finish: directionally textured, medium satin; with clear organic coating); coating of "Incralac," waterborne, methyl methacrylate copolymer lacquer with UV inhibitor, applied by air spray in two coats per manufacturer's written instructions to total thickness of 1 mil (0.025 mm).
 - b. Mirror Polished (Lacquered): M22-06x (Mechanical Finish: buffed, specular; with clear organic coating); coating of "Incralac," waterborne, air-drying, methyl methacrylate copolymer lacquer with UV inhibitor, applied by air spray in two coats per manufacturer's written instructions to total thickness of 1 mil (0.025 mm).

3. Prepatinated Copper-Sheet Finish: <Insert color>, prepatinated according to ASTM B 882.
- C. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required; with [smooth, flat] [embossed] surface.
1. As-Milled Finish: [Mill] [One-side bright mill] [Standard one-side bright] [Standard two-side bright].
 2. Clear Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
 3. Color Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
 - a. Color: <Insert color>.
 - b. Color Range: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
 4. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - b. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - c. Mica Fluoropolymer: AAMA 2605. Two-coat fluoropolymer finish with suspended mica flakes containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - d. Metallic Fluoropolymer: AAMA 2605. Three-coat fluoropolymer finish with suspended metallic flakes containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - e. FEVE Fluoropolymer: AAMA 2605. Two-coat fluoropolymer finish containing 100 percent fluorinated ethylene vinyl ether resin in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - f. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with dry film thickness of not less than 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
 5. Color: <Insert color>.
 6. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).
- D. Stainless-Steel Sheet: ASTM A 240/A 240M, Type 316L, dead soft, fully annealed; with smooth, flat surface.

1. Finish: 2D (dull, cold rolled).

E. Terne Coated Stainless Steel Sheet: ASTM A 167, Type 304 sheet, coated both sides with terne alloy (80 percent lead; 20 percent tin); FS QQ-T-201F, Type II.

1. Minimum coating weight: 40 lb., nominal.

2.3 UNDERLAYMENT MATERIALS

A. Self-Adhering, High-Temperature Sheet: Minimum 30 mils (0.76 mm) thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer according to written recommendations of underlayment manufacturer.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Carlisle Coatings & Waterproofing Inc.
- b. Grace Construction Products; W.R. Grace & Co. -- Conn.
- c. Henry Company.

2. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F (116 deg C) or higher.

3. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F (29 deg C) or lower.

2.4 MISCELLANEOUS MATERIALS

A. General: Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.

B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.

1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.

- a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
- b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.

2. Fasteners: Stainless steel screw-type fasteners. Nail-in or driven type fasteners shall not be allowed.

C. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.

D. Bituminous Coating: Cold-applied asphalt emulsion according to ASTM D 1187.

- E. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

2.5 MANUFACTURED SHEET METAL FLASHING AND TRIM

- A. Reglets: Units of type, material, and profile required, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated with factory-mitered and -welded corners and junctions and with interlocking counterflashing on exterior face, of same metal as reglet.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fry Reglet Corporation.
 - b. Keystone Flashing Company, Inc.
2. Material: [**Stainless steel, 0.019 inch (0.48 mm) thick**] [**Copper, 16 oz./sq. ft. (0.55 mm thick)**].
3. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
4. Stucco Type: Provide with upturned fastening flange and extension leg of length to match thickness of applied finish materials.
5. Concrete Type: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.
6. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
7. Accessories:
 - a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
 - b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing's lower edge.
8. Finish: **<Insert finish>**.

2.6 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 2. Obtain field measurements for accurate fit before shop fabrication.
 3. Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.

- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard and by FM Global Property Loss Prevention Data Sheet 1-49 for application, but not less than thickness of metal being secured.
- G. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.
- H. Do not use graphite pencils to mark metal surfaces.

2.7 ROOF-DRAINAGE SHEET METAL FABRICATIONS

- A. Hanging Gutters: Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Furnish flat-stock gutter brackets and flat-stock gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard but with thickness not less than twice the gutter thickness. Fabricate expansion joints, expansion-joint covers, gutter bead reinforcing bars, and gutter accessories from same metal as gutters. Shop fabricate interior and exterior corners.
 - 1. Gutter Profile: **[Style A] [Style B] [Style C] [Style D] [Style E] [Style F] [Style G] [Style H] [Style I] [Style J] [Style K] [Style L]** according to cited sheet metal standard.
 - 2. Expansion Joints: Butt type with cover plate.
 - 3. Accessories: Continuous, removable leaf screen with sheet metal frame and hardware cloth screen.
 - 4. Gutters with Girth up to 15 Inches (380 mm): Fabricate from the following materials:
 - a. Copper: 16 oz./sq. ft. (0.55 mm thick).
 - b. Stainless Steel: 0.016 inch (0.40 mm) thick.
 - 5. Gutters with Girth 16 to 20 Inches (410 to 510 mm): Fabricate from the following materials:
 - a. Copper: 16 oz./sq. ft. (0.55 mm thick).
 - b. Stainless Steel: 0.019 inch (0.48 mm) thick.

6. Gutters with Girth 21 to 25 Inches (530 to 640 mm): Fabricate from the following materials:
 - a. Copper: 20 oz./sq. ft. (0.68 mm thick).
 - b. Stainless Steel: 0.025 inch (0.64 mm) thick.

7. Gutters with Girth 26 to 30 Inches (660 to 760 mm): Fabricate from the following materials:
 - a. Copper: 24 oz./sq. ft. (0.82 mm thick).
 - b. Stainless Steel: 0.031 inch (0.79 mm) thick.

8. Gutters with Girth 31 to 35 Inches (790 to 890 mm): Fabricate from the following materials:
 - a. Copper: 24 oz./sq. ft. (0.82 mm thick).
 - b. Stainless Steel: 0.038 inch (0.95 mm) thick.

- B. Built-in Gutters: Fabricate to cross section required, with riveted and soldered joints, complete with end pieces, outlet tubes, and other special accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Fabricate expansion joints and accessories from same metal as gutters unless otherwise indicated.
 1. Fabricate gutters with built-in expansion joints.
 2. Accessories: Continuous, removable leaf screen with sheet metal frame and hardware cloth screen.
 3. Fabricate from the Following Materials:
 - a. Copper: 16 oz./sq. ft. (0.55 mm thick).
 - b. Stainless Steel: 0.016 inch (0.40 mm) thick.

- C. Downspouts: Fabricate round rectangular downspouts to dimensions indicated, complete with mitered elbows. Furnish with metal hangers from same material as downspouts and anchors. Shop fabricate elbows.
 1. Manufactured Hanger Style: **[Fig 1-34A] [Fig 1-34B] [Fig 1-34C] [Fig 1-34D] [Fig 1-34E]** according to SMACNA's "Architectural Sheet Metal Manual."
 2. Hanger Style: **<Insert description>**.
 3. Fabricate from the following materials:
 - a. Copper: **[16 oz./sq. ft. (0.55 mm thick)] <Insert weight (thickness)>**.
 - b. Aluminum: **[0.024 inch (0.61 mm)] <Insert dimension>** thick.
 - c. Stainless Steel: **[0.016 inch (0.40 mm)] <Insert dimension>** thick.

- D. Parapet Scuppers: Fabricate scuppers to dimensions required, with closure flange trim to exterior, 4-inch- (100-mm-) wide wall flanges to interior, and base extending 4 inches (100 mm) beyond cant or tapered strip into field of roof. Fasten gravel guard angles to base of scupper. Fabricate from the following materials:
 1. Copper: 16 oz./sq. ft. (0.55 mm thick).
 2. Aluminum: 0.032 inch (0.81 mm) thick.
 3. Stainless Steel: 0.019 inch (0.48 mm) thick.

- E. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
1. Copper: 16 oz./sq. ft. (0.55 mm thick).
 2. Aluminum: 0.032 inch (0.81 mm) thick.
 3. Stainless Steel: 0.016 inch (0.40 mm) thick.
- F. Splash Pans: Fabricate to dimensions and shape required and from the following materials:
1. Copper: 16 oz./sq. ft. (0.55 mm thick).
 2. Aluminum: 0.040 inch (1.02 mm) thick.
 3. Stainless Steel: 0.019 inch (0.48 mm) thick.
- G. Wire Basket Strainers: Provide wire basket type strainers at downspouts, fabricated from wire and sheet metal of same material used for downspouts or approved compatible material.
- H. Sheet Metal Baffles: Provide sheet metal baffles 6-inches high with legs 18-inches long at gutter corners below roof valleys.

2.8 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof Edge Flashing (Gravel Stop) and Fascia Cap: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long sections. Furnish with 6-inch- (150-mm-) wide, joint cover plates. Shop fabricate interior and exterior corners.
1. Joint Style: Butted with expansion space and 6-inch- (150-mm-) wide, concealed backup plate.
 2. Fabricate from the Following Materials:
 - a. Copper: 20 oz./sq. ft. (0.68 mm thick).
 - b. Aluminum: 0.050 inch (1.27 mm) thick.
 - c. Stainless Steel: 0.019 inch (0.48 mm) thick.
- B. Copings: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and drill elongated holes for fasteners on interior leg. Shop fabricate interior and exterior corners.
1. Coping Profile: **[Fig 3-4A] [Fig 3-4B] [Fig 3-4C] [Fig 3-4D] [Fig 3-4E] [Fig 3-4F] [Fig 3-4G]** according to SMACNA's "Architectural Sheet Metal Manual."
 2. Joint Style: Butted with expansion space and 6-inch- (150-mm-) wide, concealed backup plate.
 3. Fabricate from the Following Materials:
 - a. Copper: 24 oz./sq. ft. (0.82 mm thick).
 - b. Aluminum: 0.050 inch (1.27 mm) thick.
 - c. Stainless Steel: 0.025 inch (0.64 mm) thick.
- C. **[Roof] [and] [Roof-to-Wall Transition] [Roof-to-Roof Edge-Flashing (Gravel-Stop) Transition] [Roof-to-Roof Edge-Flashing (Gravel-Stop) and Fascia-Cap Transition]** Expansion-Joint Cover: Fabricate from the following materials: Shop fabricate interior and exterior corners.

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.050 inch (1.27 mm) thick.
3. Stainless Steel: 0.025 inch (0.64 mm) thick.

D. Base Flashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:

1. Copper: 20 oz./sq. ft. (0.68 mm thick).
2. Aluminum: 0.040 inch (1.02 mm) thick.
3. Stainless Steel: 0.019 inch (0.48 mm) thick.

E. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.019 inch (0.48 mm) thick.

F. Flashing Receivers: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

G. Roof-Penetration Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Stainless Steel: 0.019 inch (0.48 mm) thick.

H. Roof-Drain Flashing: Fabricate from the following materials:

1. Copper: 12 oz./sq. ft. (0.41 mm thick).
2. Stainless Steel: 0.016 inch (0.40 mm) thick.

2.9 STEEP-SLOPE ROOF SHEET METAL FABRICATIONS

A. Apron, Step, Cricket, and Backer Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

B. Valley Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Stainless Steel: 0.019 inch (0.48 mm) thick.

C. Drip Edges: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

D. Eave, Rake, Ridge, and Hip Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

E. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.019 inch (0.48 mm) thick.

F. Flashing Receivers: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

G. Roof-Penetration Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Stainless Steel: 0.019 inch (0.48 mm) thick.

2.10 WALL SHEET METAL FABRICATIONS

A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches (150 mm) beyond each side of wall openings; and form with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Stainless Steel: 0.016 inch (0.40 mm) thick.

B. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 4 inches (100 mm) beyond wall openings. Form head and sill flashing with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.032 inch (0.81 mm) thick.
3. Stainless Steel: 0.016 inch (0.40 mm) thick.

C. Wall Expansion-Joint Cover: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Aluminum: 0.040 inch (1.02 mm) thick.
3. Stainless Steel: 0.019 inch (0.48 mm) thick.

2.11 MISCELLANEOUS SHEET METAL FABRICATIONS

A. Equipment Support Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft. (0.55 mm thick).
2. Stainless Steel: 0.019 inch (0.48 mm) thick.

B. Overhead-Piping Safety Pans: Fabricate from the following materials:

1. Copper: 24 oz./sq. ft. (0.82 mm thick).
2. Stainless Steel: 0.025 inch (0.64 mm) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
1. Verify compliance with requirements for installation tolerances of substrates.
 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Prime substrate if recommended by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches (150 mm) staggered 24 inches (600 mm) between courses. Overlap side edges not less than 3-1/2 inches (90 mm). Roll laps and edges with roller. Cover underlayment within 14 days.

3.3 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners[, **solder**], protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 3. Space cleats not more than 12 inches (300 mm) apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
 5. Torch cutting of sheet metal flashing and trim is not permitted.
 6. Do not use graphite pencils to mark metal surfaces.

- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
1. Coat concealed side of uncoated-aluminum and stainless-steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at maximum of 10 feet (3 m) with no joints within 24 inches (600 mm) of corner or intersection.
1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.
 2. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate wood blocking or sheathing not less than 1-1/4 inches (32 mm) for nails and not less than 3/4 inch (19 mm) for wood screws substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
1. Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches (38 mm); however, reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder aluminum sheet.
 2. Do not use torches for soldering.
 3. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 4. Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 5. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.
- H. Rivets: Rivet joints in uncoated aluminum where necessary for strength.

3.4 ROOF-DRAINAGE SYSTEM INSTALLATION

- A. General: Install sheet metal roof-drainage items to produce complete roof-drainage system according to cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B. Hanging Gutters: Join sections with riveted and soldered joints. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchor them in position. Provide end closures and seal watertight with sealant. Slope to downspouts.
1. Fasten gutter spacers to front and back of gutter.
 2. Anchor and loosely lock back edge of gutter to continuous **[cleat] [eave or apron flashing]**.
 3. Anchor gutter with **[gutter brackets] [straps]** spaced not more than **<Insert dimension>** apart to roof deck, unless otherwise indicated, and loosely lock to front gutter bead.
 4. Install gutter with expansion joints at locations indicated, but not exceeding, **<Insert dimension>** apart. Install expansion-joint caps.
 5. Install continuous gutter screens on gutters with noncorrosive fasteners, removable for cleaning gutters.
- C. Built-in Gutters: Join sections with riveted and soldered joints. Provide for thermal expansion. Slope to downspouts. Provide end closures and seal watertight with sealant.
1. Install underlayment layer in built-in gutter trough and extend to drip edge at eaves and under underlayment on roof sheathing. Lap sides minimum of 2 inches (50 mm) over underlying course. Lap ends minimum of 4 inches (100 mm). Stagger end laps between succeeding courses at least 72 inches (1830 mm). Fasten with roofing nails. Install slip sheet over underlayment.
 2. Anchor and loosely lock back edge of gutter to continuous **[cleat] [eave or apron flashing]**.
 3. Install gutter with expansion joints at locations indicated, but not exceeding, **<Insert dimension>** apart. Install expansion-joint caps.
- D. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints.
1. Provide hangers with fasteners designed to hold downspouts securely to walls. Locate hangers at top and bottom and at approximately 60 inches (1500 mm) o.c.
 2. Provide elbows at base of downspout to direct water away from building.
 3. Connect downspouts to underground drainage system.
- E. Splash Pans: Install where downspouts discharge on low-slope roofs. Set in asphalt roofing cement or elastomeric sealant compatible with the substrate.
- F. Parapet Scuppers: Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.
1. Anchor scupper closure trim flange to exterior wall and solder or seal with elastomeric sealant to scupper.
 2. Loosely lock front edge of scupper with conductor head.
 3. Solder or seal with elastomeric sealant exterior wall scupper flanges into back of conductor head.
- G. Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch (25 mm) below scupper or gutter discharge.

- H. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints minimum of 4 inches (100 mm) in direction of water flow.

3.5 ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and cited sheet metal standard. Provide concealed fasteners where possible, and set units true to line, levels, and slopes. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
- C. Copings: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches (100 mm) over base flashing. Install stainless-steel draw band and tighten.
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches (100 mm) over base flashing. Lap counterflashing joints minimum of 4 inches (100 mm). Secure in waterproof manner by means of **[snap-in installation and sealant or lead wedges and sealant] [interlocking folded seam or blind rivets and sealant] [anchor and washer at 36-inch (910-mm) centers]** unless otherwise indicated.
- F. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with butyl sealant and clamp flashing to pipes that penetrate roof.

3.6 WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Through-Wall Flashing: Installation of through-wall flashing is specified in [**Section <Insert Section number> "<Insert Section title>."**]
- C. Reglets: Installation of reglets is specified in [**Section <Insert Section number> "<Insert Section title>."**]
- D. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend **<Insert dimension>** beyond wall openings.

3.7 MISCELLANEOUS FLASHING INSTALLATION

- A. Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.
- B. Overhead-Piping Safety Pans: Suspend pans from structure above, independent of other overhead items such as equipment, piping, and conduit, unless otherwise indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.

3.8 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

3.9 CLEANING AND PROTECTION

- A. Remove all scrapes and dirt immediately upon completion of work.
- B. Clean all fabrications of surface dirt, oils, grease, weld or solder residue and other surface contaminants that would effect eh application of finish primers and paints.
- C. After installation cover and protect exposed portions of the fabrications from damage.
- D. Just prior to final acceptance, remove protective coverings and clean surfaces with plain water, or if required with a solution of water and mild household detergent as recommended by manufacturer of finish coating system.
- E. Touch-up finish coat system of all imperfection as recommended by manufacturer of finish coating system. Remove and replace any component that cannot be successfully repaired at no additional cost to the Owner.
- F. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- G. Clean and neutralize flux materials. Clean off excess solder.
- H. Clean off excess sealants.
- I. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- J. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07 6200